

## **Leslie's Kiln Cast Glass Firing Schedule**

**3" Thick, 21" wide x17" long**

**Spectrum and Uroboros (System 96) Sheet glass, Frit, and  
Billets, Pre-fired sliced cane and Lampworked pieces**

**It is very conservative.**

**2 hours up to 250 F**

**10 hour hold at 250 F**

**10 hour up to 1220 F**

**2 hour squeeze at 1220 F**

**2 hour up to 1500 F**

**1 hour hold at 1500 F**

**Quick ramp down to 1200 F**

**1 hour hold at 1200 F**

**2 hour down to 955 F**

**20 hour Anneal at 955 F**

**50 hours down to 800 F**

**24 hours down to 700 F**

**30 hours down to 100 F**